



Aviation Technical Bulletin

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Bringing Power to Flight

June 19, 1995

95-3

CHAMPION CH34313 Igniter ALLIEDSIGNAL P/N 3888002-2

The CH34313 is a low voltage igniter used in AlliedSignal GTCP 36-150 Series APU engines. An Engobe semi-conductor material bridges the electrodes and is required for the proper function of ignition. When servicing this type of igniter, care must be taken so as not to disturb the semi-conductive coating.

CLEANING

1. Wipe combustion deposits from exterior with a lint-free cloth.
2. DO NOT DISTURB THE COMBUSTION DEPOSITS IN THE GAP AREA.

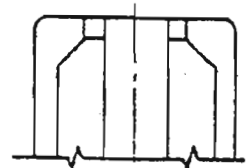
NOTE: If gap area deposits must be removed for a closer inspection, they may be removed by a wood scraper. DO NOT TOUCH SEMI-CONDUCTOR SURFACE DEPOSITS IN THE GAP AREA: they aid plug operation.

3. Terminal well may be cleaned with a felt swab saturated in mineral spirits, methyl, or alcohol, using caution not to damage the terminal pin.

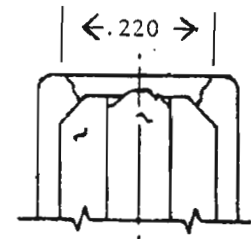
INSPECTION

1. Visually check for mechanical damage. Reject if it shows impact damage, if conductor well or firing end insulator is cracked, chipped or loose, or if connector pin is bent, broken or burned.
2. Check firing end shell for chafing or fretting wear. This wear is not to exceed .015. If this wear is more than one-half the circumference of the shell, reject.
3. Reject if shell body is swollen or distorted or if threads are damaged.
4. Check igniter plug for electrical erosion. If erosion is equal to, or exceeds this measurement, reject.

SEE ILLUSTRATIONS



New Igniter



Worn out
(Replace)

TESTING

1. Spark test. Test at normal open air pressure using the standard engine ignition unit, including the shielded lead and terminal fittings.
2. Connect the ignition unit to the igniter.
3. Clamp the igniter with the firing end up.
4. Switch on the ignition unit. Wait 30 seconds. (If misfiring or irregularity in spark occurs, discard the igniter.)
5. Turn off the ignition unit.

WARNING: THE OUTPUT OF THIS IGNITION SYSTEM IS SUFFICIENT TO CAUSE A LETHAL ELECTRICAL SHOCK. DO NOT TOUCH ANY EXPOSED OR LIVE PORTION. **ALWAYS** DISCONNECT LEADS FROM INPUT POWER SOURCE AND WAIT AT LEAST ONE MINUTE TO PERMIT STORED ENERGY TO DISSIPATE BEFORE WORKING WITH IGNITION UNIT.

6. Wait for at least one minute to elapse; disconnect the igniter from the ignition unit; unclamp the igniter.

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