



Aviation Technical Bulletin

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ATTENTION ALL TPE331 OPERATORS -

GARRETT LOWERS INSTALLATION

TORQUE ON IGNITERS

EFFECTIVE MARCH 10, 1989, GARRETT HAS REDUCED RECOMMENDED INSTALLATION TORQUE FOR IGNITERS (CHAMPION P/N CH31547C) USED IN THE TPE331 SERIES ENGINE, THROUGH 12'S, FROM 445 IN/LBS TO 225 IN/LBS, \pm 25 IN/LBS. THE REDUCED TORQUE VALUE WILL NOT APPLY TO TPE331-14 OR -15 ENGINES.

GARRETT HAS INFORMED US THAT ALL MANUALS WILL BE REVISED TO REFLECT THE NEW TORQUE VALUE.

REMINDER: ALWAYS INSTALL THE CH31547C IGNITER (GARRETT P/N 369949-3) WITH A NEW M677 GASKET (GARRETT P/N 362-509-9002). ALL TORQUE VALUES ARE BASED UPON THE USE OF NEW GASKETS.

WLA:MQ

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